

## RE 28 163/02.03

Replaces: 11.02

### 2-way flow control valve Type 2FRM 6

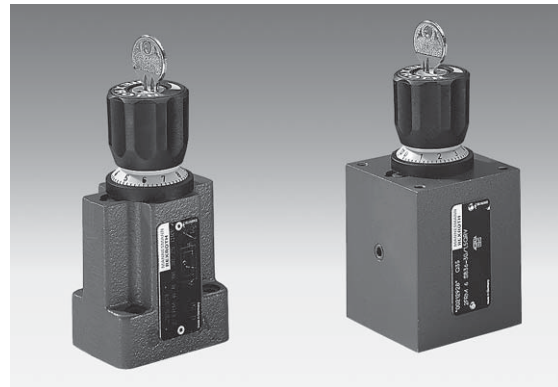
Nominal size 6

Series 3X

Maximum operating pressure 315 bar <sup>1)</sup>

Maximum flow 32 L/min

<sup>1)</sup> When used in conjunction with a rectifier plate  
up to 210 bar



Types 2FRM 6 .36-3X/...V and 2FRM 6 SB36-3X/...V

#### Overview of contents

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Unit dimensions	7 to 9

#### Features

- Porting pattern to DIN 24340, Form A, **without** locating pin hole (standard)
- Porting pattern to ISO 4401 and CETOP-RP 121 H, **with** locating pin hole, (ordering detail .../60 at the end of the valve type code)
- For subplates see catalogue sheet RE 45 052 (separate order), see page 7
- External closing of the pressure compensator, optional
- Panel mounting with a G 3/8 connection thread
- Check valve, optional
- Rotary knob with scale, optional lockable



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**Ordering details:** 2-way flow control valve

<b>2FRM</b>		<b>6</b>			<b>6 -3X/</b>		<b>V</b>		<b>*</b>
Further details in clear text									
2-way flow control valve									
Nominal size 6		<b>= 6</b>							
<b>With</b> external closing of the pressure compensator (suppression of the start-up jump)		<b>= A</b>							
<b>Without</b> external closing of the pressure compensator		<b>= B</b>							
<b>Without</b> external closing of the pressure compensator		<b>= SB</b>							
<b>For panel mounting</b>									
<b>Adjustment elements</b>									
Lockable rotary knob with scale <sup>1)</sup>		<b>= 3</b>							
Rotary knob with scale		<b>= 7</b>							
Zero position of the marking at port P		<b>= 6</b>							
Series 30 to 39 (30 to 39 unchanged installation and connection dimensions)		<b>= 3X</b>							
<sup>1)</sup> H-key with Material No. <b>R900008158</b> is included within the scope of supply <sup>2)</sup> Locating pin 3 x 8 DIN EN ISO 8752, Material No. <b>R900005694</b> (separate order)									
<b>No code</b>		<b>= Without</b> locating pin hole							
<b>/60<sup>2)</sup></b>		<b>= With</b> locating pin hole							
<b>V =</b>				FKM seals (other seals on request)					
<b>⚠ Attention!</b> The compatibility of the seals and pressure fluid has to be taken into account!									
<b>R =</b>				<b>With</b> check valve					
<b>M =</b>				<b>Without</b> check valve					
<b>Flow (A → B)</b>									
<b>0,2Q =</b>		Up to 0.2 L/min							
<b>0,6Q =</b>		Up to 0.6 L/min							
<b>1,5Q =</b>		Up to 1.5 L/min							
<b>3Q =</b>		Up to 3.0 L/min							
<b>6Q =</b>		Up to 6.0 L/min							
<b>10Q =</b>		Up to 10.0 L/min							
<b>16Q =</b>		Up to 16.0 L/min							
<b>25Q =</b>		Up to 25.0 L/min							
<b>32Q =</b>		Up to 32.0 L/min							

**Ordering details:** rectifier sandwich plate, not for panel mounting

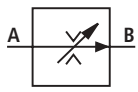

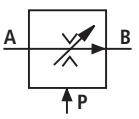
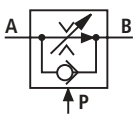
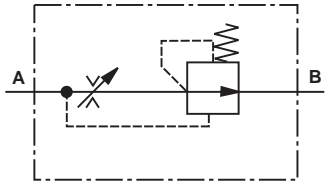
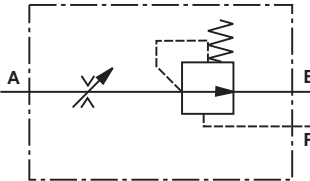
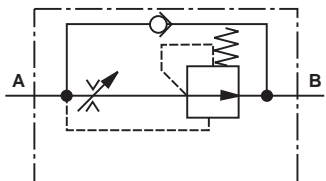
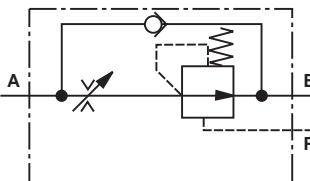
<b>Z4S</b>		<b>6 -1X/</b>	<b>V</b>	<b>*</b>
Further details in clear text				
Rectifier sandwich plate				
Nominal size 6		<b>= 6</b>		<b>V =</b>
Series 10 to 19 (10 to 19 unchanged installation and connection dimensions)		<b>= 1X</b>		FKM seals (other seals on request)
<b>⚠ Attention!</b> The compatibility of the seals and pressure fluid has to be taken into account!				

**Preferred types**

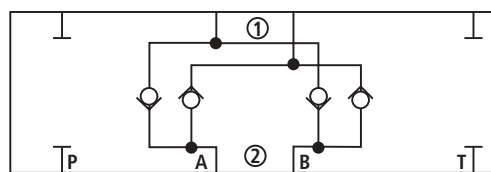
Type 2FRM	Material number	Type Z4S	Material number
2FRM 6 B36-3X/0,2QMV	R900205577	Z4S 6-1X/V	R900489356
2FRM 6 B36-3X/0,6QMV	R900205578		
2FRM 6 B36-3X/1,5QRV	R900205507		
2FRM 6 B36-3X/3QMV	R900205516		
2FRM 6 B36-3X/3QRV	R900205517		
2FRM 6 B36-3X/6QMV	R900205518		
2FRM 6 B36-3X/6QRV	R900205519		
2FRM 6 B36-3X/10QMV	R900205508		
2FRM 6 B36-3X/10QRV	R900205509		
2FRM 6 B36-3X/16QRV	R900205511		
2FRM 6 B36-3X/25QRV	R900205513		
2FRM 6 B36-3X/32QRV	R900205515		

**Further preferred types and standard components can be found in the EPS (Standard Price List).**

**Symbols:** 2-way flow control valves (simplified, detailed)

<p>Flow control valve: Simplified <b>(without</b> check valve; <b>without</b> external closing)</p>  <p>Type 2FRM 6 B..-3X/..MV Type 2FRM 6 SB..-3X/..MV</p>	<p>Flow control valve: Simplified <b>(with</b> check valve; <b>without</b> external closing)</p>  <p>Type 2FRM 6 B..-3X/..RV Type 2FRM 6 SB..-3X/..RV</p>	<p>Flow control valve: Simplified <b>(without</b> check valve; <b>with</b> external closing)</p>  <p>Type 2FRM 6 A..-3X/..MV</p>	<p>Flow control valve: Simplified <b>(with</b> check valve; <b>with</b> external closing)</p>  <p>Type 2FRM 6 A..-3X/..RV</p>
<p>Flow control valve: Detailed <b>(without</b> check valve; <b>without</b> external closing)</p>  <p>Type 2FRM 6 B..-3X/..MV Type 2FRM 6 SB..-3X/..MV</p>	<p>Flow control valve: Detailed <b>(without</b> check valve; <b>with</b> external closing)</p>  <p>Type 2FRM 6 A..-3X/..MV</p>		
<p>Flow control valve: Detailed <b>(with</b> check valve; <b>without</b> external closing)</p>  <p>Type 2FRM 6 B..-3X/..RV Type 2FRM 6 SB..-3X/..RV</p>	<p>Flow control valve: Detailed <b>(with</b> check valve; <b>with</b> external closing)</p>  <p>Type 2FRM 6 A..-3X/..RV</p>		

**Symbols:** rectifier sandwich plate (① = component side, ② = subplate side)



**Function, section: type 2FRM 6 B...**

**General:**

The flow control valve type 2 FRM is a 2-way flow control valve. It is used for maintaining a constant flow, independent of pressure and temperature.

The valve basically comprises of a housing (1), rotary knob (2), orifice bush (3), pressure compensator (4) and an optional check valve.

**Flow control valve type 2FRM 6 B.-3X/..MV (without external closing, without check valve)**

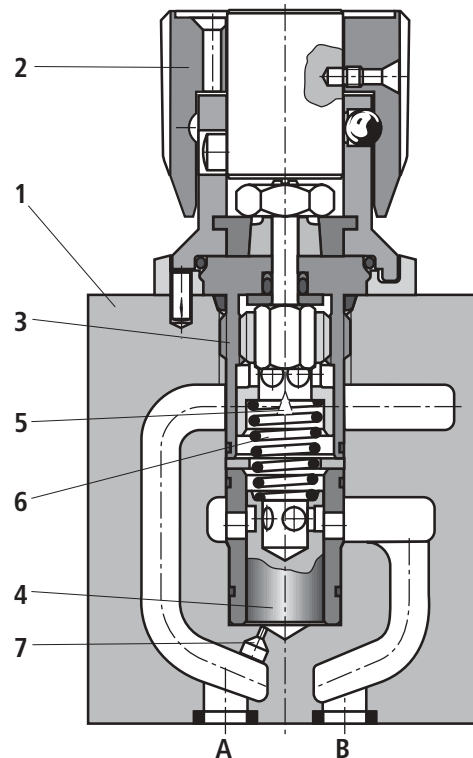
Flow from port A to port B is throttled at throttle position (5). The throttle cross-section is varied by turning the rotary knob (2).

In order to keep the flow constant, independent of pressure, a pressure compensator (4) is fitted in port B downstream of the throttle position (5).

The compression spring (6) presses the orifice bush (3) and the pressure compensator (4) outwards against their respective stops and thus keeps the pressure compensator (4) in the open position when there is no flow through the valve. When fluid flows through the valve, the pressure acting in port A applies a force to the pressure compensator (4) via orifice (7).

The pressure compensator (4) moves into the compensating position until the forces balance. If the pressure in port A rises, then the pressure compensator (4) moves in the closing direction, until a balance of forces is once more attained. Due to this continuous compensating action of the pressure compensator, a constant flow is obtained.

In order to control a flow through the valve in both directions, a rectifier sandwich plate type Z4S 6 may be fitted below this flow control valve.



Type 2FRM 6 B76-3X/..MV

**Function, section: type 2FRM 6 SB...**

**Flow control valve type 2FRM 6 SB.-3X/..RV (without external closing, with check valve, for panel mounting)**

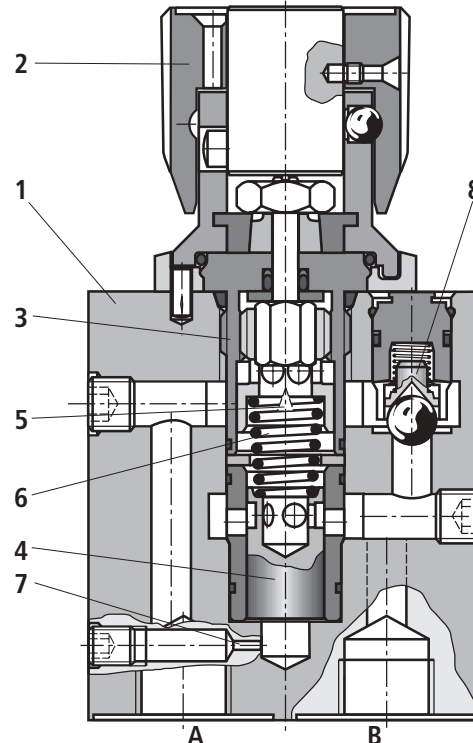
Flow from port A to port B is throttled at throttle position (5). The throttle cross-section is varied by turning the rotary knob (2).

In order to keep the flow constant, independent of pressure, a pressure compensator (4) is fitted in port B downstream of the throttle position (5).

The compression spring (6) presses the orifice bush (3) and the pressure compensator (4) outwards against their respective stops and thus keeps the pressure compensator (4) in the open position when there is no flow through the valve. When fluid flows through the valve, the pressure acting in port A applies a force to the pressure compensator (4) via orifice (7).

The pressure compensator (4) moves into the compensating position until the forces balance. If the pressure in port A rises, then the pressure compensator (4) moves in the closing direction, until a balance of forces is once more attained. Due to this continuous compensating action of the pressure compensator, a constant flow is obtained.

Free-flow from port B to port A is via the check valve (8).



Type 2FRM 6 SB76-3X/..RV

**Function, section, circuit example:** type 2FRM 6 A...

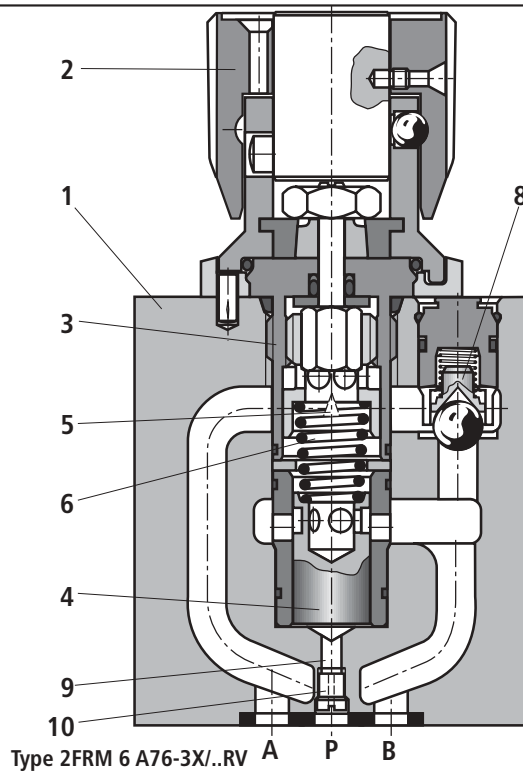
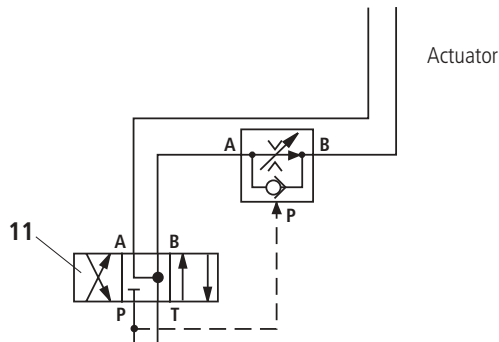
**Flow control valve type 2FRM 6 A..-3X/..RV**  
(with external closing, with check valve)

The function of this valve is basically the same as that of valve type 2FRM 6 B..-3X/..MV.

However, this type of flow control valve is provided with an external port permitting the pressure compensator (4) to be pressurised via port P (9). The external pressure acting in port P (9), via orifice (10), holds the pressure compensator (4) closed against the force of compression spring (6). When the connected directional valve (11) is actuated to permit flow from P to B, control is achieved as with type 2FRM 6 B. Thus a jump on start-up is avoided.

**This version with external closing of the compensator may only be used for meter-in control.**

Free return flow from port B to port A is via check valve (8).



**Technical data:** 2-way flow control valve (for applications outside these parameters, please consult us!)

General													
Installation		Optional											
Ambient temperature range	°C	- 20 to + 50											
Weight	2FRM 6 A...; 2FRM 6 B...	kg	Approx. 1.3										
	2FRM 6 SB	kg	Approx. 1.5										
Hydraulic													
Maximum operating pressure in port A	bar	315											
Pressure differential $\Delta p$ for free return flow B → A		See characteristic curves on page 6											
Minimum pressure differential	bar	6 to 14											
Pressure stability up to $\Delta p = 315$ bar	%	$\pm 2 (q_{Vmax})$											
Flow	$q_{Vmax}$	L/min	0.2	0.6	1.5	3.0	6.0	10.0	16.0	25.0	32.0		
	$q_{Vmin}$ up to 100 bar	cm <sup>3</sup> /min	15	15	15	15	25	50	70	100	250		
	$q_{Vmin}$ up to 315 bar	cm <sup>3</sup> /min	25	25	25	25	25	50	70	100	250		
Pressure fluid		Mineral oil (HL, HLP) to DIN 51 524; Fast bio-degradable pressure fluids to VDMA 24 568 (also see RE 90 221); HETG (rape seed oil); HEPG (polyglycols); HEES (synthetic ester); Other pressure fluids on request											
Pressure fluid temperature range	°C	- 20 to + 80											
Viscosity range	mm <sup>2</sup> /s	10 to 800											
Cleanliness class to ISO code		Maximum permissible degree of contamination of the pressure fluid is to ISO 4406 (C) class 20/18/15 <sup>1)</sup>											

<sup>1)</sup> The cleanliness class stated for the components must be adhered too in hydraulic systems. Effective filtration prevents faults from occurring and at the same time increases the component service life.

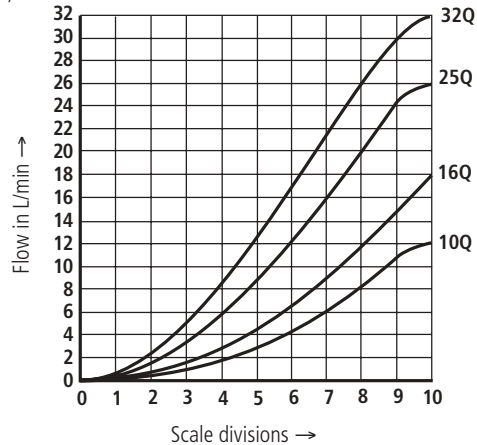
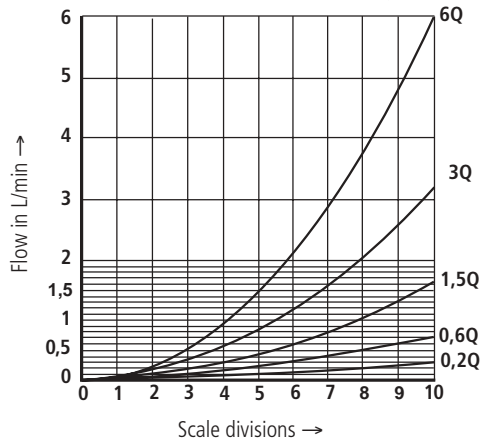
**⚠ Attention!** The pressure loss from P at the inlet of the directional valve to A at the inlet of the flow control valve is noticeable at low flows.

**Technical data:** rectifier sandwich plate (for applications outside these parameters, please consult us!)

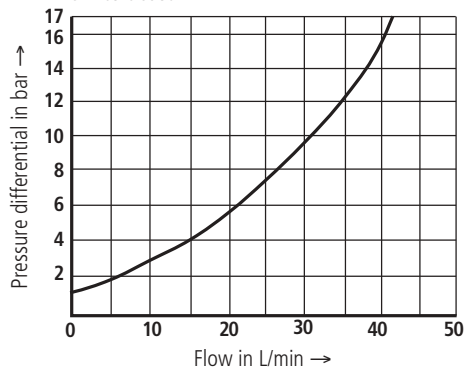
Nominal flow	L/min	32
Maximum operating pressure	bar	210
Opening pressure	bar	0.7
Weight	kg	Approx. 0.9

**Characteristic curves** (measured with HLP46,  $\vartheta_{oil} = 40\text{ °C} \pm 5\text{ °C}$ )

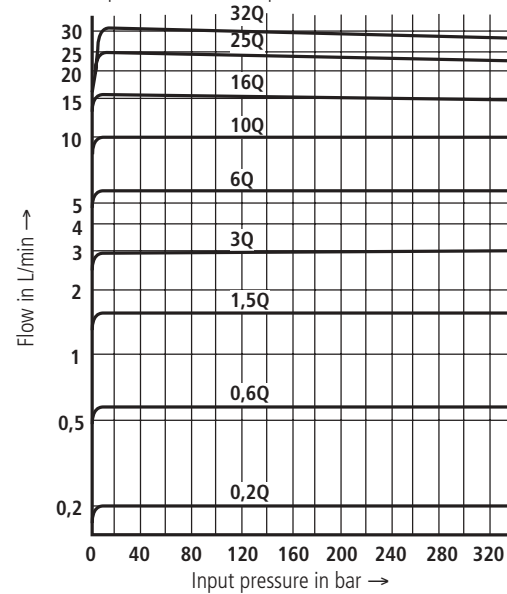
Flow in relationship to the scale setting (flow control from A to B)



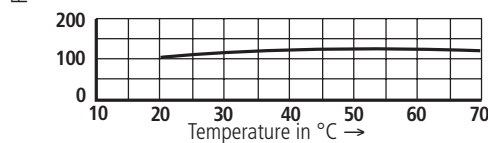
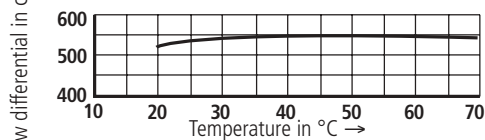
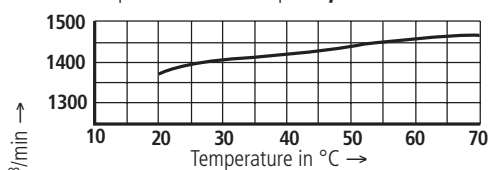
$\Delta p$ - $q_V$ -characteristic curve via check valve B to A; orifice closed



Flow-pressure relationship

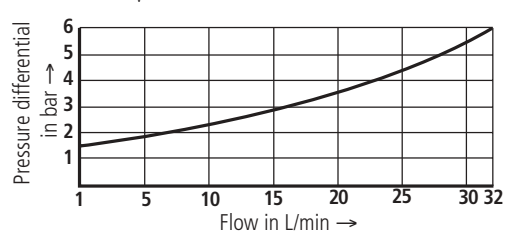


Temperature relationship at  $\Delta p = 20$  bar



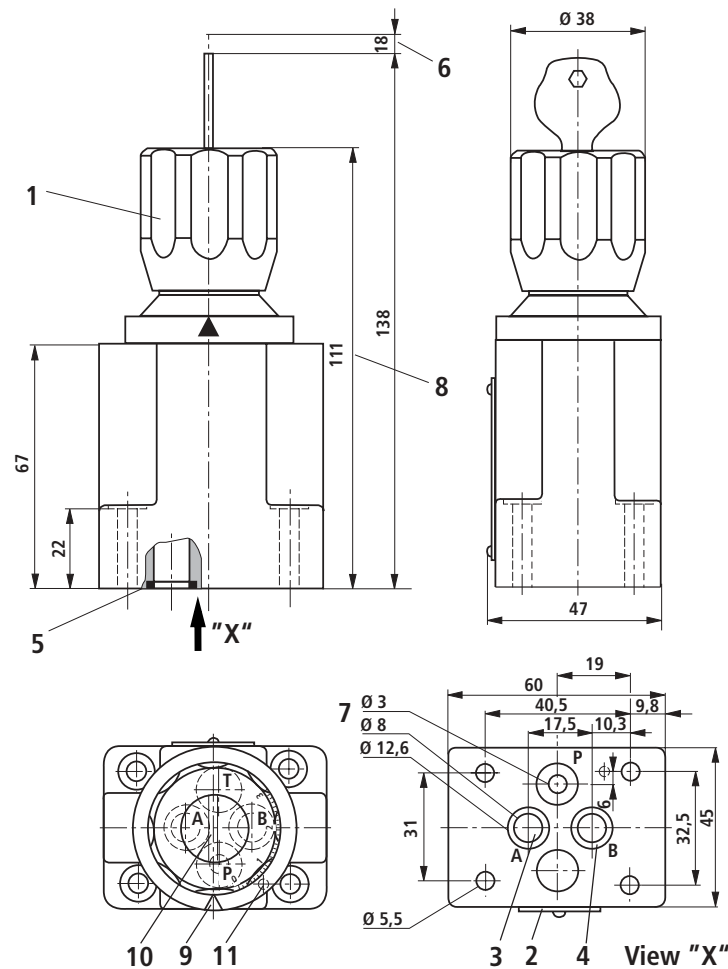
**Rectifier sandwich plate type Z4S 6**

$\Delta p$ - $q_V$ -characteristic curve



**Unit dimensions:** subplate mounting type 2FRM 6 A... and type 2FRM 6 B...

(dimensions in mm)



- 1 Lockable rotary knob with scale (adjustment element "3")
- 2 Name plate
- 3 Inlet "A"
- 4 Outlet "B"
- 5 Identical seal rings for ports A, B, P and T
- 6 Space required to remove the key
- 7 Ø 3 hole for version 2FRM 6 B is not drilled. (without external closing)
- 8 Rotary knob with scale (adjustment element "7")
- 9 Position of marking at port P
- 10 Porting pattern to DIN 24 340 Form A, **without** locating pin hole
- 11 Porting pattern to ISO 4401 and CETOP-RP 121 H **with** locating pin hole

Subplates to catalogue sheet RE 45 052 and valve fixing screws must be ordered separately.

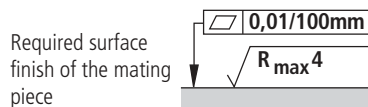
**Subplates:**

- |                                  |                       |
|----------------------------------|-----------------------|
| <b>Without</b> locating pin hole | Type G 341/01 (G 1/4) |
|                                  | Type G 342/01 (G 3/8) |
|                                  | Type G 502/01 (G 1/2) |
| <b>With</b> locating pin hole    | Type G 341/60 (G 1/4) |
|                                  | Type G 342/60 (G 3/8) |
|                                  | Type G 502/60 (G 1/2) |

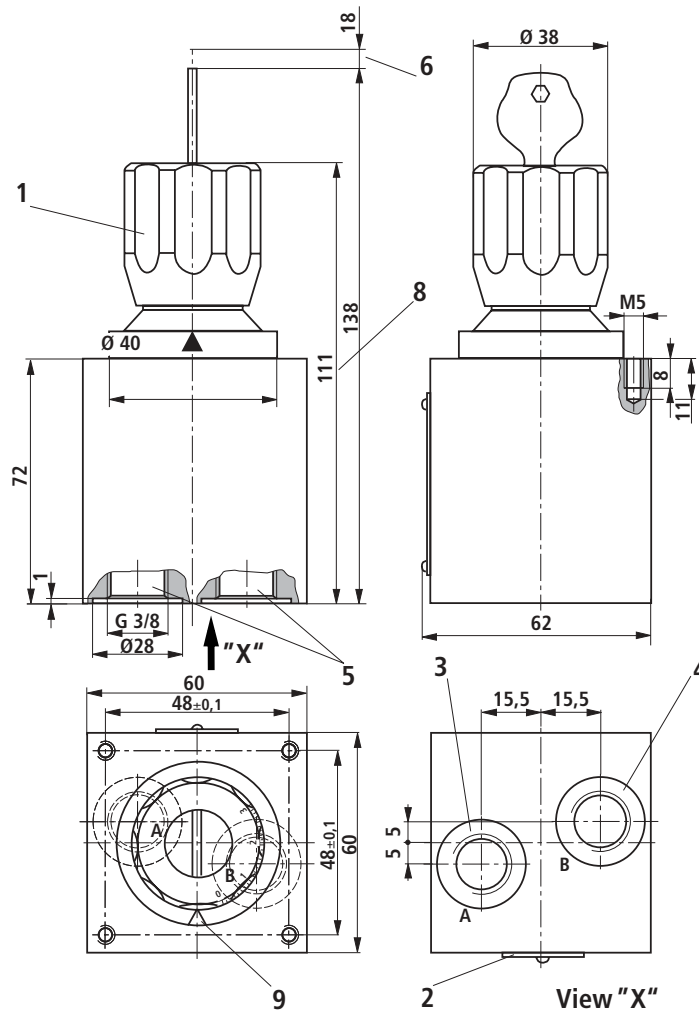
to catalogue sheet RE 45 052 and

**Valve fixing screws:**

- |   |                                      |
|---|--------------------------------------|
| <b>Without</b> rectifier sandwich plate | M5 x 30 DIN 912-10.9; $M_A = 8.9$ Nm |
| <b>With</b> rectifier sandwich plate    | M5 x 70 DIN 912-10.9; $M_A = 8.9$ Nm |



**Unit dimensions:** threaded port type 2FRM 6 SB... (dimensions in mm)



- 1 Lockable rotary knob with scale (adjustment element "3")
- 2 Name plate
- 3 Inlet "A"
- 4 Outlet "B"

- 5 Connection thread G 3/8 to ISO 228/1
- 6 Space required to remove the key
- 8 Rotary knob with scale (adjustment element "7")
- 9 Position of marking is opposite the name plate



**Notes**

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The data specified above only serves to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The details stated do not release you from the responsibility for carrying out your own assessment and verification. It must be remembered that our products are subject to a natural process of wear and ageing.

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